

Polaris RZR 800

Installation: Full System



Please Read Carefully

Read all instructions before installation. Make sure the vehicle and exhaust system are completely cool & on level ground before installation. You should have some mechanical knowledge and a basic set of tools. (A lift, center or rear stand will help.) We advise that this installation be done by a qualified technician. If this is a street vehicle, you may need to modify or replace your stock license plate bracket and turn signals. Please consult your local dealer. Check your local laws to make sure you are in compliance. HMF is not responsible if you are not.

Stock Exhaust System Removal

1. Make sure the UTV is on level ground and **completely** cooled down.
2. It may be easier to remove the **Plastic Bed Liner, Rear Tail Plastic, and Bumper.**
3. Loosen the **Stock Clamp** that holds the **Silencer and Head Pipe** together.
4. Pull back and twist until the **Silencer** is removed.
5. Remove the **OEM Head Pipe and Gaskets.**

HMF Full System Installation

1. Using the supplied **Gaskets and Allen Bolts**, install the primary **Head Pipes. DO NOT TIGHTEN.**
2. Attach the **Mid Pipe** to the **Primary Head Pipes.** Install the **2 Springs** using a piece of wire. Bolt the **Mid Pipe** to the engine using the supplied **Bolt and Washer.**
3. Zip tie the **Crank Case Breather Hose** away from the **Exhaust Mid Pipe. (2008-2010: See Figure 1 2011->: See Figure 2)**
4. Slide the **Clamp** over the slotted end and slide the **Silencer** into the **Stock Rubber Mount** locations and onto the **Mid-Pipe.**
5. Install the **Fender Washer** and the **Hitch Pin** and tighten all hardware. Make sure you have plenty of clearance everywhere before starting.
6. **2011-> Models Only:** Install the supplied **Fuel Rail Heat Shield** using the supplied **Nut and Washer** and **PCV Hold-Down Bolt.** (See Figure 3)



Figure 1: 2008-2010

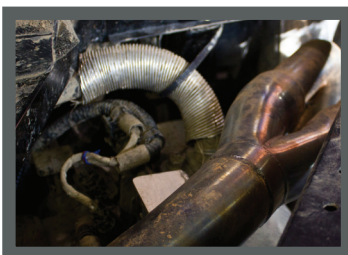


Figure 2: 2011->



Figure 3: 2011->

WE RECOMMEND ALL MODELS USE THE UNDER BED HEAT SHIELD (sold separately) **UNDER THE BED.** Contact us for more details.

Warranty Information

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Having trouble? We can help.

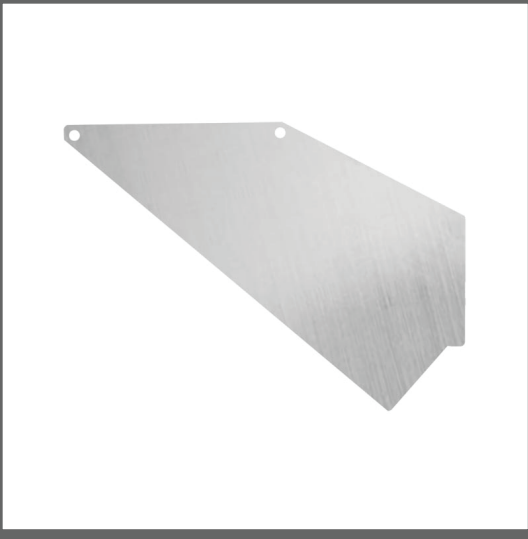
If you're still having trouble with your installation, visit www.HMFracing.com and contact us by e-mail, Forums, or by calling 866.HMF.PIPE



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Polaris RZR 800: UNDER BED HEAT SHIELD

Sold Separately



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Heat Shield Installation

1. Decide whether you want to remove the Dump Bed or not. You do not have to remove it for this installation.
2. Remove the **3 Bolts** located on the frame.
3. Slide or place the **Under Bed Heat Shield** over the hole locations.
4. Tighten the **3 Bolts** to secure the heatshield to the frame.



Figure 1

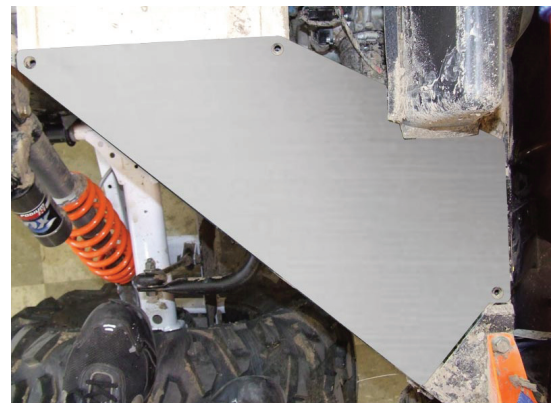


Figure 2

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Polaris RZR 800

Installation: Dual Slip On System



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Stock Exhaust Removal

1. Make sure the machine is on level ground and **completely** cooled down.
2. Loosen the **Stock Clamp** that holds the **Silencer** and **Head Pipe** together.
3. Remove the **J-Shaped pipe**. Leave the first 2 sections of the **Stock Exhaust** on these because they will be reused.
4. Once the **J-Pipe** is removed, you will be able to remove the **Silencer**.

HMF Dual Slip On Installation

1. Take the **4 Bolts** out that hold the bed on. (see Figure 1)
2. Remove the **Back Bolts** so the bed can be raised. (see Figure. 2)
3. Slide these **2 Bolts** out of the frame and install the supplied **Bracket** with the tabs facing the rear. (see Figure 3)
4. Install the **Long L-Shaped Pipe** using the supplied **Springs**. (see Figure 4)
5. Slide the **Clamp** on, then slide the **Collector** into the **bulge**, and the **Hangers** into the **Rubber Mounts**. (see Figure 5)
6. Slide on the **Silencers** and **Clamps**.
7. Bolt on the **Silencers** using the supplied washers on each side of our **Rubber Mount Bracket**.
8. Align the **Silencer** completely before tightening.

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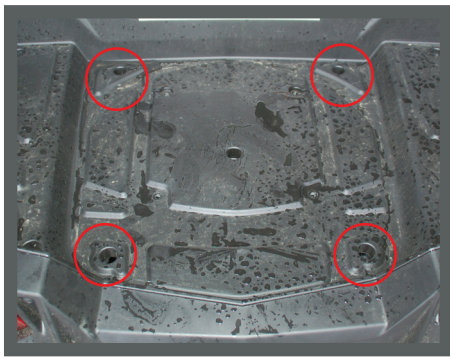


Figure 1

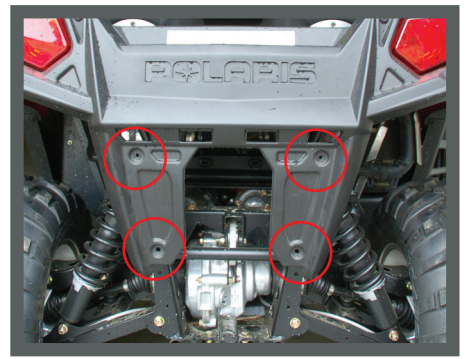


Figure 2

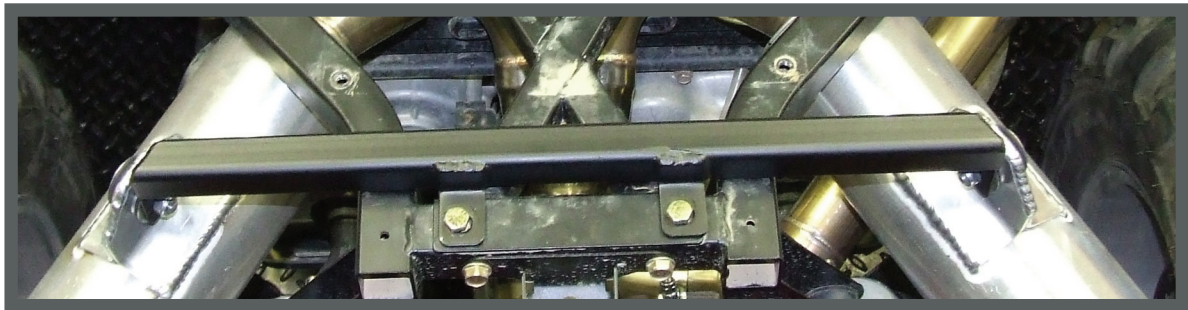


Figure 3

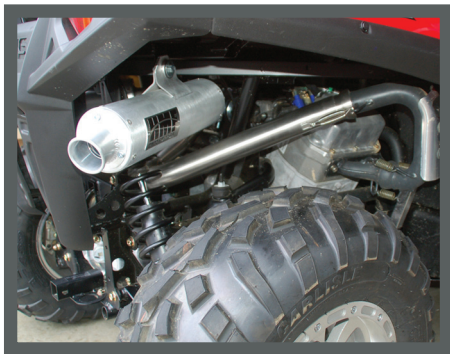


Figure 4

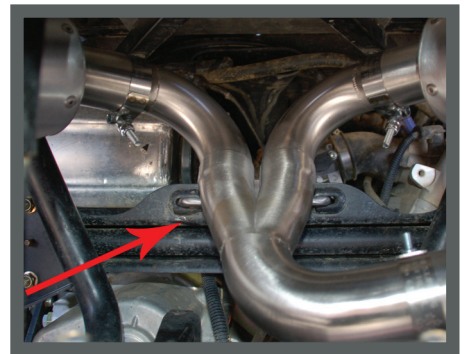


Figure 5

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