

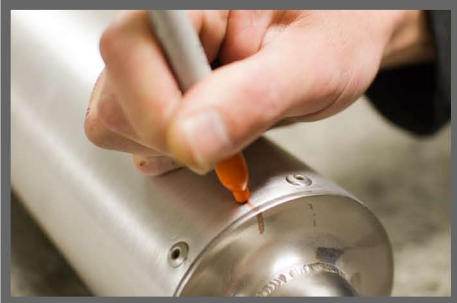


Repack Kit Instructions

Tools Needed:

- Hammer
- 4mm Allen Key
- Punch
- Rubber Mallet
- Small Screwdriver or Pry Bar
- Air rivet gun or Automotive Style Riveter
- Drill
- Marker
- **SMALL HAND RIVETER WILL NOT WORK**

If this seems to be outside of your mechanical skill, we do offer repack services for all of our exhausts. Visit hmfracing.com/repair-services for details.



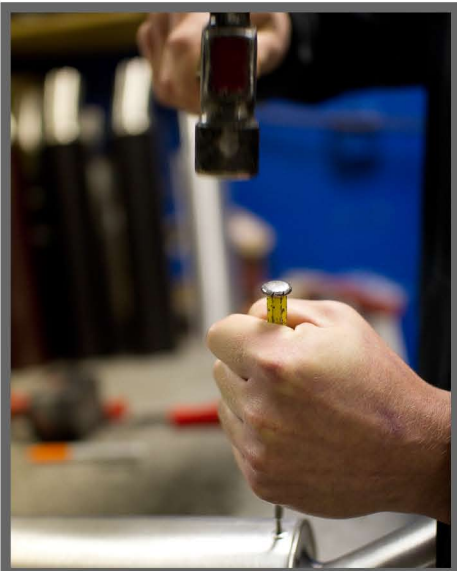
Step 1: Using a marker, draw a line representing the clock position of the inlet and exhaust.



Step 4: Using a rubber mallet, tap the exhaust shell to remove the inlet.



Step 7: When wrapping the packing around the core, make sure to make it as snug as possible.



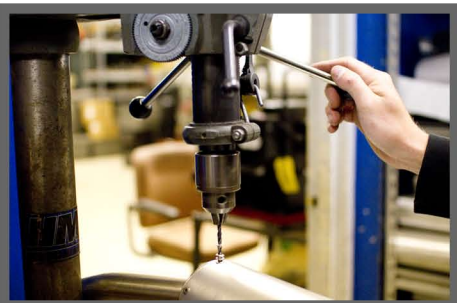
Step 2: On the **inlet side only**, tap all the rivets until the stem drops.



Step 5: Using a 4mm allen key, loosen the allen screws on the end cap.



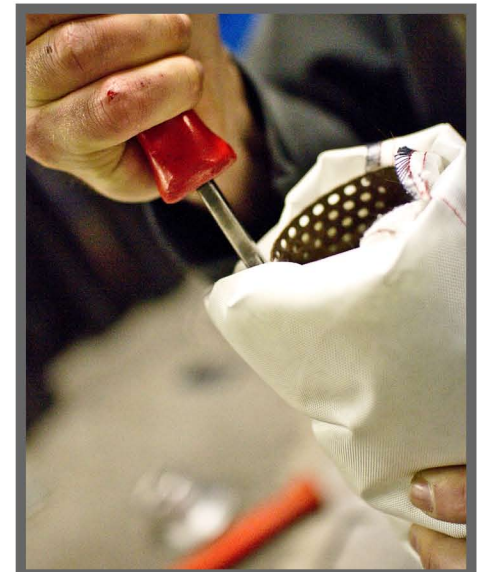
Step 8: Tuck the packing underneath the inlet.



Step 3: On the **inlet side only**, drill out each rivet.



Step 6: With the exhaust shell removed, discard of the old packing and wrap the new packing around the core.



Step 9: Using a small screwdriver or pry bar, push the excess packing down below end of core.



Step 10: Slide the core into the exhaust shell.



Step 13: You may need to pry the core sideways to catch the end cap lip.



Step 16: Using an air rivet gun, secure the rivets to the exhaust shell.



Step 11: Using a small screwdriver or pry bar, tuck the packing in the exhaust shell.



Step 14: Using an air rivet gun or automotive style riveter (*small hand riveter will not work*), secure all rivets on the inlet.



Step 17: Finally, tighten the allen screws on the end cap.



Step 12: Push the inlet completely into the exhaust shell, lining up the rivet holes and your marker mark. (*See step 13*)



Step 15: If you're replacing your badge, place the badge on the exhaust shell and line up the rivets.

Warranty Information

All HMF exhaust systems are covered by a limited warranty described on the enclosed warranty card. Mapping/Jetting and installation are the responsibility of the customer. HMF Performance exhausts are designed for closed-course competition use only.

Having trouble? We can help

If you're still having trouble with your installation, visit www.HMFracing.com and contact us by e-mail, Forums, or by calling 866.HMF.PIPE



This exhaust, EFI Controller, air filter, jet kit is not intended for use/sale in California and does not meet California, Federal, EPA, CARB noise or emission standards for on road/highway, public, private or state land and is prohibited for use by Federal law. This exhaust, EFI Controller, air filter, jet kit is intended for use in "closed course competition off road racing use only" on machines which do not fall under the California, Federal, EPA, CARB noise or emission standards. Modifications which exceed California, Federal, EPA, CARB noise or emission standards on non "Closed course competition off road racing use only" vehicles is prohibited by Federal law. FOOTNOTE: 2006 and newer motorcycles with head/tail lights OEM from the manufacturer and every all terrain vehicle, even those intended for off road closed course competition use, are considered California, Federal, EPA CARB noise or emission controlled vehicles. Vehicle emission control information is noted in the owners manual and on the machine air box lid and exhaust muffler. Any modifications which exceed the California, Federal, EPA, and CARB noise or emission standard is prohibited by Federal LAW.