

Yamaha Raptor 700

Installation: Slip On System



Please Read Carefully

Read all instructions before installation. Make sure the motorcycle and exhaust system are completely cool & on level ground before installation. This is an involved installation process that may take up to 4 hours to install. You should have some mechanical knowledge and a basic set of tools. We advise that this installation be done by a qualified technician. Please consult your local motorcycle dealer. Make sure bike is on level ground and cooled down. A lift, center or rear stand will help. Check your local laws to make sure you are in compliance. HMF is not responsible if you are not.

Stock Exhaust Removal

1. With a **6mm Allen Socket**, loosen the **Exhaust-To-Head Pipe Joint Clamp**. (see Figure 1)
2. Remove the two **Exhaust-To-Frame Mounting Bolts** and the **Exhaust**. (see Figure 2)
3. Save the bolts, you will re-use them in the installation.

HMF Slip On Exhaust Installation

1. Install the short **S-Bend Connector Pipe** onto the **Head Pipe**.
The smaller end fits onto the head, the bigger bulged end will fit into the Exhaust.
2. Slide the **"T" Bolts Clamps** onto the short **S-bend Connector Pipe** as shown. (see Figures 3 & 4)
Do not Tighten
3. Slip the **Exhaust** section onto the short **S-Bend Connector Pipe** and mount it to the stock **Exhaust** mount location using the stock **Bolts**. (see Figure 5)
Tighten in this order:
 1. **Exhaust-To-Frame Mount Bolts**
 2. **Exhaust-To-Short Connector S-Bend "T" Bolt Clamp**
 3. **Short S-Bend Connector-To-Head Pipe "T"-Bolt Clamp***Make Sure that the Exhaust-Outlet-Tip allen screws are tight*

Warranty Information

All HMF exhaust systems are covered by a limited warranty described on the enclosed warranty card. Mapping/Jetting and installation are the responsibility of the customer. HMF Performance exhausts are designed for closed-course competition use only.

Having trouble? We can help

If you're still having trouble with your installation, visit www.HMFracing.com and contact us by e-mail, Live Chat, Forums, or by calling 866.HMF.PIPE



This exhaust, EFI Controller, air filter, jet kit is not intended for use/sale in California and does not meet California, Federal, EPA, CARB noise or emission standards for on road/highway, public, private or state land and is prohibited for use by Federal law. This exhaust, EFI Controller, air filter, jet kit is intended for use in "closed course competition off road racing use only" on machines which do not fall under the California, Federal, EPA, CARB noise or emission standards. Modifications which exceed California, Federal, EPA, CARB noise or emission standards on non "Closed course competition off road racing use only" vehicles is prohibited by Federal law. FOOTNOTE: 2006 and newer motorcycles with head/tail lights OEM from the manufacturer and every all terrain vehicle, even those intended for off road closed course competition use, are considered California, Federal, EPA CARB noise or emission controlled vehicles. Vehicle emission control information is noted in the owners manual and on the machine air box lid and exhaust muffler. Any modifications which exceed the California, Federal, EPA, and CARB noise or emission standard is prohibited by Federal LAW.