

# Kawasaki ZX-14

Installation: Full System



## Please Read Carefully

Read all instructions before installation. Make sure the vehicle and exhaust system are completely cool & on level ground before installation. You should have some mechanical knowledge and a basic set of tools. (A lift, center or rear stand will help.) We advise that this installation be done by a qualified technician. If this is a street vehicle, you may need to modify or replace your stock license plate bracket and turn signals. Please consult your local dealer. Check your local laws to make sure you are in compliance. HMF is not responsible if you are not.

## Stock Full System Removal

1. Remove the plastic cover located directly under the **Hand Grips**. (See Figure 1)
2. Remove all the **Fasteners** on the side of the **Fairings**. (See Figure 2)
3. Loosen the **Radiator** to allow for room to work.
4. Remove the **Stock Silencer** and replace the **Stock Header Gaskets**. (Recommended)

## HMF Full System Installation

1. Begin to bolt up your new **HMF Headers**, but leave them loose until everything is on. So you have enough clearance for the **Fairings**, make sure the **Y Collectors** are in as close to the **Oil Pan** as possible. Now, slide on the **Large Y Collector**.
2. Slide the **Clamps** over the **S-bend** & slide it onto the **Y Collector**.  
*\*Slide the Clamp over the slotted end of the Silencer & slide the Silencer onto the S-bend. Bolt to the stock mounting location. (See Figure 3)*
3. Stand behind the bike and align everything to ensure you have proper clearance and a nice fit.
4. Starting at the front & working towards the rear, install the **Springs** & tighten all hardware.
5. Stick the **Heat Shield** onto the **Belly Pan** where the **Spring** comes close to the **Fairing**. (See Figure 4)
6. Before installing the **Heat Wrap** on the water line, check everywhere for correct fitting and clearance before mounting around the water line located behind the **Head Pipe**. (See Figure 5)

**Warning:** If you don't do this, your fairings may melt and HMF will not be held responsible for poor installation.

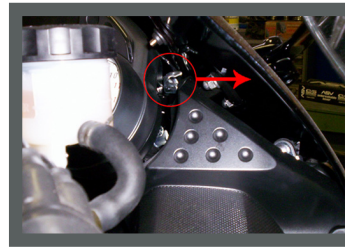


Figure 1



Figure 2



Figure 3



Figure 4

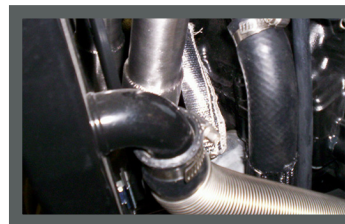


Figure 5

## Warranty Information

All HMF exhaust systems are covered by a limited warranty described on the enclosed warranty card. Mapping/Jetting and installation are the responsibility of the customer. HMF Performance exhausts are designed for closed-course competition use only.

## Having trouble? We can help.

If you're still having trouble with your installation, visit [www.HMFracing.com](http://www.HMFracing.com) and contact us by e-mail, Forums, or by calling 866.HMF.PIPE



This exhaust, EFI Controller, air filter, jet kit is not intended for use/sale in California and does not meet California, Federal, EPA, CARB noise or emission standards for on road/highway, public, private or state land and is prohibited for use by Federal law. This exhaust, EFI Controller, air filter, jet kit is intended for use in "closed course competition off road racing use only" on machines which do not fall under the California, Federal, EPA, CARB noise or emission standards. Modifications which exceed California, Federal, EPA, CARB noise or emission standards on non "Closed course competition off road racing use only" vehicles is prohibited by Federal law. FOOTNOTE: 2006 and newer motorcycles with head/tail lights OEM from the manufacturer and every all terrain vehicle, even those intended for off road closed course competition use, are considered California, Federal, EPA CARB noise or emission controlled vehicles. Vehicle emission control information is noted in the owners manual and on the machine air box lid and exhaust muffler. Any modifications which exceed the California, Federal, EPA, and CARB noise or emission standard is prohibited by Federal LAW.



## Kawasaki ZX-14

Installation: Slip On System



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### Stock Exhaust Removal

1. Make sure the bike is on level ground and completely cooled down.
2. Loosen the stock **Clamp** that holds the **Silencer** and **Head Pipe** together.
3. Loosen the **Silencer Mounting Bolts**.
4. Brace the back of the **Exhaust** with one hand and take the **Bolts** the rest of the way out.
5. Pull back and twist until the **Silencer** is removed.
6. Remove the stock **Gasket** off of the **Header**. You will no longer need it with the **HMF Silencer**.

### HMF Slip On Installation

1. Slide the **T-Bolt Clamp** over the end of the **HMF Silencer**. Then, slide the **Silencer** onto the **Head Pipe**.  
*Some pushing and twisting may be necessary.*
2. Mount the **Silencer** with the **Stock Bolts** or the supplied hardware and tighten.
3. Tighten the **T-Bolt Clamp** to secure the **Silencer** to the **Head Pipe**.
4. With most applications re-jetting/remapping is a **necessity**.

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