



Buell 1125

Installation: Slip On System



Please Read Carefully

Read all instructions before installation. Make sure the vehicle and exhaust system are completely cool & on level ground before installation. You should have some mechanical knowledge and a basic set of tools. (A lift, center or rear stand will help.) We advise that this installation be done by a qualified technician. If this is a street vehicle, you may need to modify or replace your stock license plate bracket and turn signals. Please consult your local dealer. Check your local laws to make sure you are in compliance. HMF is not responsible if you are not.

Stock Exhaust Removal

1. Make sure the bike is on level ground and completely cooled down.
2. Remove any mounting hardware and loosen any clamps that may be holding the **Silencer**.
3. Leave your **Stock Head Pipe** in place, your **HMF System** will slip onto the ends.
4. You will need to remove the **Stock Footpeg Bracket** to install the **Stainless Mounting Bracket**.

HMF Slip On Installation

1. Slide the supplied **#60 T-Bolt Clamp** over the **Head Pipe End** that will be closest to the **Cylinder**. **You will only use this one clamp. The outer Head Pipe end will not use a clamp.**
2. Slide the **HMF Collector Pipe** over the (2) **Stock Pipes**. You may need to use a little spray lubricant because these can be a tight fit. Make sure they are on the full depth. (See figure 1)
3. Bolt the **Bracket** up on the **Mount**, leaving it loose for now.
4. Slide on the **Silencer** and begin to install the **Mounting Bracket**.
5. To install the **Mounting Bracket**, you must space out the **Stock Footpeg Bracket** using the supplied 50mm allen screws and 1/2" spacers. (See Figure 2)
6. Slide the **Clamp** over the end of the **Silencer** and install the **Silencer** on the inside of the **Mounting Bracket** using the supplied **1/4" Spacer** between the two. (See Figure 3)
7. Align the **Silencer** and ensure you have **good clearance everywhere** while tightening. (See Figure 4)



Figure 1



Figure 2



Figure 3



Figure 4

Warranty Information

All HMF exhaust systems are covered by a limited warranty described on the enclosed warranty card. Mapping/Jetting and installation are the responsibility of the customer. HMF Performance exhausts are designed for closed-course competition use only.

Having trouble? We can help.

If you're still having trouble with your installation, visit www.HMFracng.com and contact us by e-mail, Forums, or by calling 866.HMF.PIPE



This exhaust, EFI Controller, air filter, jet kit is not intended for use/sale in California and does not meet California, Federal, EPA, CARB noise or emission standards for on road/highway, public, private or state land and is prohibited for use by Federal law. This exhaust, EFI Controller, air filter, jet kit is intended for use in "closed course competition off road racing use only" on machines which do not fall under the California, Federal, EPA, CARB noise or emission standards. Modifications which exceed California, Federal, EPA, CARB noise or emission standards on non "Closed course competition off road racing use only" vehicles is prohibited by Federal law. FOOTNOTE: 2006 and newer motorcycles with head/tail lights OEM from the manufacturer and every all terrain vehicle, even those intended for off road closed course competition use, are considered California, Federal, EPA CARB noise or emission controlled vehicles. Vehicle emission control information is noted in the owners manual and on the machine air box lid and exhaust muffler. Any modifications which exceed the California, Federal, EPA, and CARB noise or emission standard is prohibited by Federal LAW.