



# Honda CBR 1000RR (03-07)

Installation: Slip On System



## Please Read Carefully

Read all instructions before installation. Make sure the vehicle and exhaust system are completely cool & on level ground before installation. You should have some mechanical knowledge and a basic set of tools. (A lift, center or rear stand will help.) We advise that this installation be done by a qualified technician. If this is a street vehicle, you may need to modify or replace your stock license plate bracket and turn signals. Please consult your local dealer. Check your local laws to make sure you are in compliance. HMF is not responsible if you are not.

## Stock Slip On Removal

1. Remove the **Tail Section**, **Foot Pegs**, and **Side Heat Shield**. Make sure to fully spread out the **Tail Section**.
2. Remove the **Exhaust Servo Cables** by starting with the **Servo**. Earlier models have the **Servo** by the motor on the shifter side. Later models position it under a cover in the **Tail Section**. (see Figure 2 & 3) Locate and remove the **10mm Bolt** and **Phillips Head Clip** on top of the **Tail Section**. **DO NOT REMOVE THE CABLES YET!**
3. Before you remove the cables, note the **Stock Location** by marking a line from the **Servo Body** to the **Servo Wheel**. Turn the Servo Wheel and remove the cables.
4. Realign your mark and replace the cover on newer models. **If this is not done, you may receive a Check Code Warning and you have to have your ECU reset by the dealer.**
5. Remove the **Silencer**, **Gasket**, **License Plate Bracket**, **Turning Signals** and **Stock Heat Shield**. The **Back Bolt** that holds the **Sub-Frame** together will be removed. This will be your new **Silencer Mounting Location**. You will replace it with the supplied hardware.

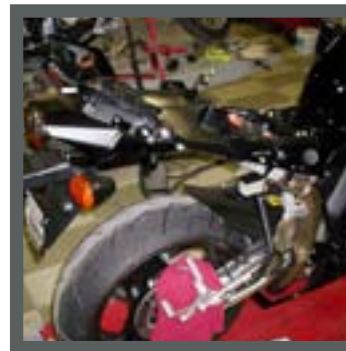


Figure 1



Figure 2

## HMF Slip On Installation

1. Slide the **#62 Clamp** over the **S-Bend**, then slide the **S-Bend** onto the **Header**.
2. Slide the **#64 Clamp** over the **Silencer**, then slide the **Silencer** onto the **S-Bend**.
3. Slide the **Rubber Piece** over the **Body Strap** and onto the **Silencer**. With the smaller side of the strap toward the front of the bike, put the **M8x50** through in this order: **Strap : Spacer : Sub-Frame : Spacer : Strap : Washer : Nut**.
4. Align and hold down the **Silencer** as you tighten the system.
5. Check the alignment, reinstall the **Foot Peg**, **Side Heat Shield**, and **Tail Section**. **DO NOT TIGHTEN THE BOLTS**. Decide if you are going to modify or replace your stock **License Plate Bracket** and **Turn Signals**, then tighten the **Tail Section**.
6. Place the supplied **Heat Shield** where the **Silencer** is within 3/8". **The Silencer will get very hot and melt the plastic.**



Figure 3

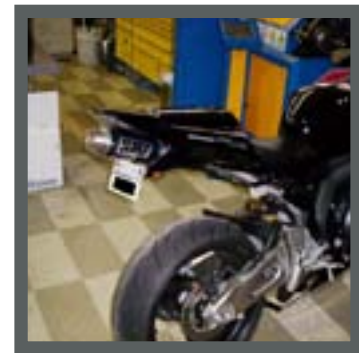


Figure 4

## Warranty Information

All HMF exhaust systems are covered by a limited warranty described on the enclosed warranty card. Mapping/Jetting and installation are the responsibility of the customer. HMF Performance exhausts are designed for closed-course competition use only.

## Having trouble? We can help.

If you're still having trouble with your installation, visit [www.HMFacing.com](http://www.HMFacing.com) and contact us by e-mail, Forums, or by calling 866.HMF.PIPE



This exhaust, EFI Controller, air filter, jet kit is not intended for use/sale in California and does not meet California, Federal, EPA, CARB noise or emission standards for on road/highway, public, private or state land and is prohibited for use by Federal law. This exhaust, EFI Controller, air filter, jet kit is intended for use in "closed course competition off road racing use only" on machines which do not fall under the California, Federal, EPA, CARB noise or emission standards. Modifications which exceed California, Federal, EPA, CARB noise or emission standards on non "Closed course competition off road racing use only" vehicles is prohibited by Federal law. FOOTNOTE: 2006 and newer motorcycles with head/tail lights OEM from the manufacturer and every all terrain vehicle, even those intended for off road closed course competition use, are considered California, Federal, EPA CARB noise or emission controlled vehicles. Vehicle emission control information is noted in the owners manual and on the machine air box lid and exhaust muffler. Any modifications which exceed the California, Federal, EPA, and CARB noise or emission standard is prohibited by Federal LAW.